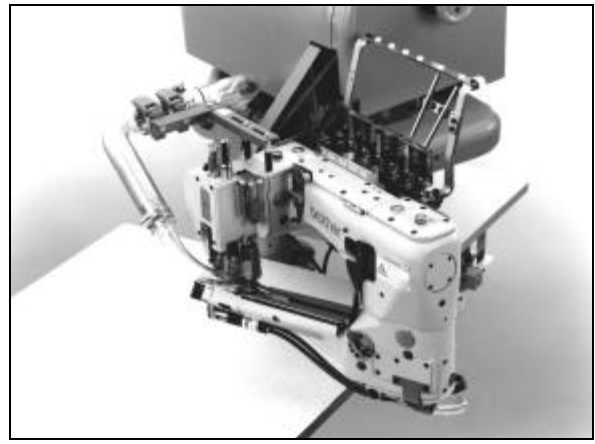


FD6-B941-B942

Four Needle Feed Off the Arm Flat Seamer



Specifications

FD6-B94□-□-□□-□□/□□

Edge trimming type	
1	Cuts fabric edges on one side
2	Cuts fabric edges on both sides









Needle gauge	
52	5.2 mm
60	6.0 mm

Applications	
1	Thin and medium materials
2	Medium and heavy materials




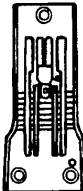
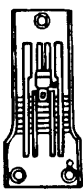
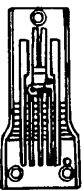
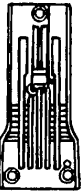



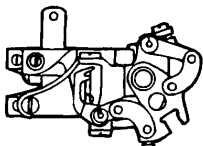
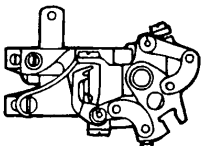
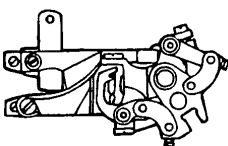
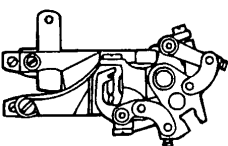
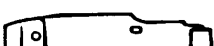

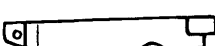
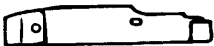
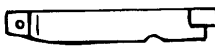
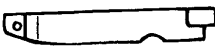



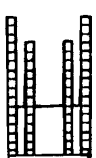
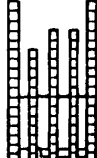
Devices	
CH2	Pneumatic horizontal chain cutter for PD2
CH3	Pneumatic horizontal chain cutter for PD3
PL2	Pneumatic presser foot lifter for PD2
PL3	Pneumatic presser foot lifter for PD2
DP1	Dust collector pipe set
TDC	T-dust collector

* PD2: Pedestal type.

* PD3: Table top installation kit for table mounted type table.

	 No. of needle	 Needle gauge (mm)	 No. of thread	 Max. stitch length (mm)	 Differential feed ratio	 Height of presser foot (mm)	 Needle type (UY128GAS)	 Max. sewing speed (rpm)
B941-1-52	4	5.2	6	1.3 – 2.5	0.7 – 1.5	5.5	#65	4,200
B941-1-60	4	6.0	6	1.3 – 2.5	0.7 – 1.5	5.5	#65	4,200
B942-1-52	4	5.2	6	1.3 – 2.5	0.7 – 1.5	5.5	#65	4,200
B942-2-52	4	5.2	6	1.3 – 2.5	0.7 – 1.5	5.5	#65	4,200

GAUGE PARTS LIST

Sub-class	B941-1-52	B941-1-60	B942-1-52	B942-2-52
Needle holder	SP2150-001 	SP2151-001 	SP2150-001 	
Needle assy	UY118GAS SP0042-509			
Needle plate	SP2152-001 	SP2153-001 	SP2154-001 	SP2155-001 
Needle plate finger	SP2135-001 	SP2136-001 	SP2137-001 	
Presser foot assy	SP2186-001 	SP2208-001 	SP2212-001 	SP2223-001 
Shoe (R)	SP2210-001 		SP2216-001 	SP2225-001 
Shoe (L)	SP2211-001 		SP2217-001 	SP2226-001 
Main feed dog	SP2280-001 		SP2283-001 	SP2284-001 
Differential feed dog	SP2281-001 		SP2285-001 	SP2286-001 